

## USE OF TRIACS ON INDUCTIVE LOADS

By J. BELLIN

Although triac circuits are now well known by designers. The use of these components for inductive loads requires certain precautions which should not be neglected of optimum use is to be made of them. That is the purpose of this article which reviews the various triac control modes and recalls the principles which guarantee its correct operation.

### PHENOMENA OCCURRING WHEN THE CIRCUIT IS CLOSED.

The triac is known as a component which is essential in controlling power from an AC source (mains). In most cases, the circuit has an inductive component : either because of the nature of the load itself : motors, transformers, ballast inductance ; or because of the source impedance : utilization of the secondary of a transformer, length of the supply line, etc. On inductive loads, the operating conditions vary considerably, when closing the circuit, depend-

ing on the control mode (gate current, polarity and width) and synchronization of the firing. In order to build an optimal control circuit it is indispensable to analyse the various possibilities.

### FIRING

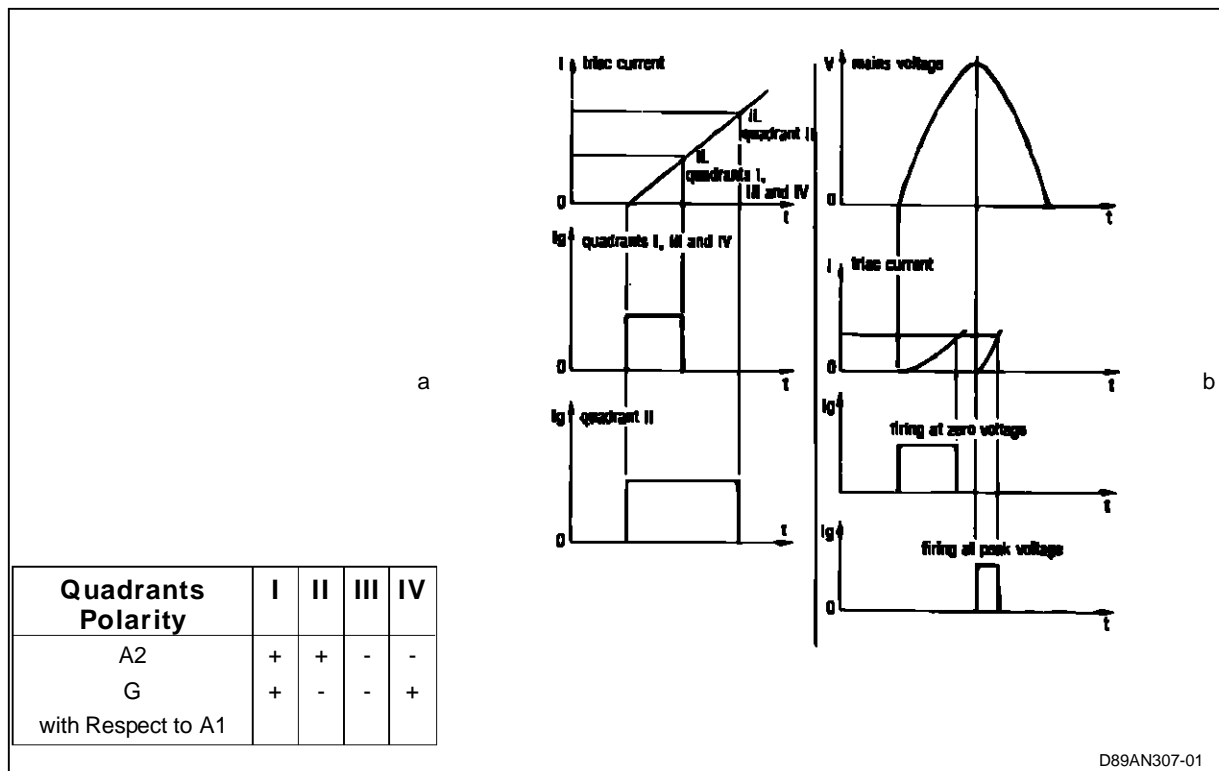
#### CONTROL SIGNAL

The triac is fired by a gate current  $I_g > I_{gt}$  whose duration should enable the main current to reach the triac holding current value ( $I_L$ ).

The width of the control signal is determined by the rate of increase of the main current ( $di/dt$ ), limited by the load inductance and by the choice of the firing quadrant.

The loading current,  $I_L$ , is highest in the second quadrant ( $A_2$  positive with respect to  $A_1$ ,  $I_g$  negative) : (figure 1-a).

**Figure 1** : Width of Control Signal Required as a Function of the Firing Quadrant (a) ; width of Control Signal Required as a Function of the Moment of Firing (b).



The rate of rise of the main current,  $di/dt$ , is proportional to the amplitude of the power supply voltage at the moment of firing ( $di/dt = V/L$ ). The width of the firing signal required is less when firing occurs near the peak of the mains voltage than when it occurs around zero of that voltage (*figure 1-b*).

To fire the triac and to ensure conduction in continuous operation, we can compare various types of control circuits.

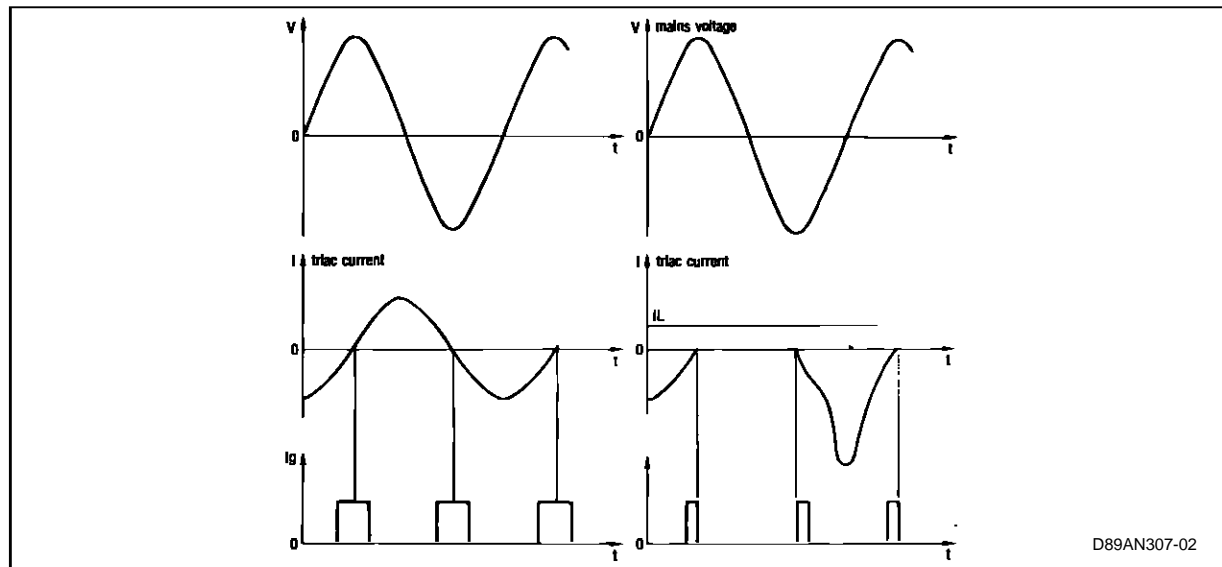
**GATE CURRENT CONTROL BY SINGLE PULSE**

To ensure correct operation, the gate pulse should

be synchronized with the triac current zero point and should be long enough to enable the main current to reach the latching current  $I_L$  level (*figure 2-a*).

In case the pulse occurs before the triac current reaches its zero point (incorrect synchronization) or if its duration is too short to allow the main current to exceed the latching current  $I_L$ , the triac conducts only during alternate half-cycles. The high DC component thus introduced in the load can produce considerable overloads due to saturation of magnetic materials.

**Figure 2 :** Gate Control by a Single Pulse Synchronized with Zero Current (a) ; in Case of a Single Pulse whose Duration is too Short, the Triac only Conducts during Alternate Half-cycles (b).



**GATE CONTROL BY PULSE TRAIN**

The control by gate pulse train eliminates problems of synchronization on the current. A recurrence frequency of several kilohertz guarantees correct operation of this type of control (*figure 3*).

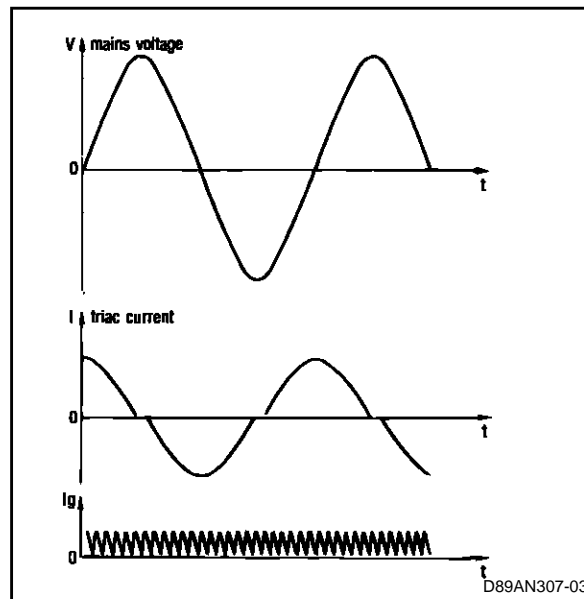
This procedure, whose results are satisfactory, is often used for controlling triacs in inductive circuits.

A variant of this principle consists in making use of a circuit which monitors firing and which delivers pulses to the gate as long as the voltage across the triac is higher than a threshold, usually fixed at about 10 volts (*figure 4*). This type of circuit enables delivering just the amount of gate current required for firing.

**GATE CONTROL BY DC CURRENT**

Gate control by DC guarantees ideal firing but has the disadvantage of high consumption, specially when the control power supply is provided by the mains. In this case, it is preferable to use a negative current for the gate control (quadrants II and III).

**Figure 3 :** Gate Control by Pulse Train.



**TRANSIENT PHENOMENA DURING TRIGGERING**

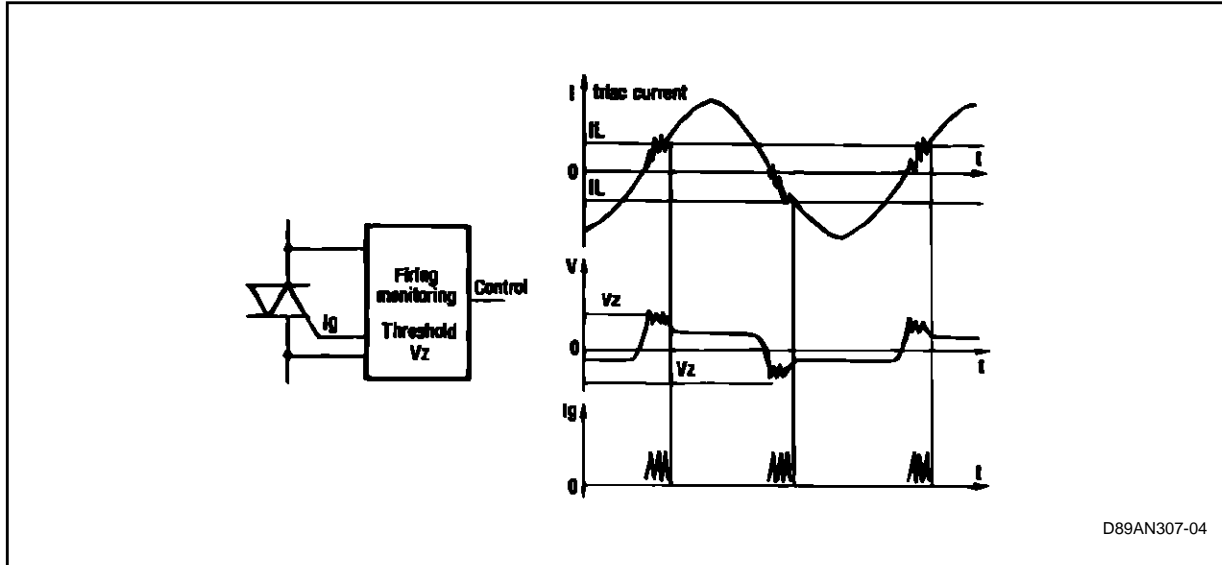
*Principles*

During continuous operation, the magnetic field  $H$ , proportional to the current in the coil, varies with re-

spect to the induction  $B$ , with a delay as shown by the hysteresis cycle in figure 5.

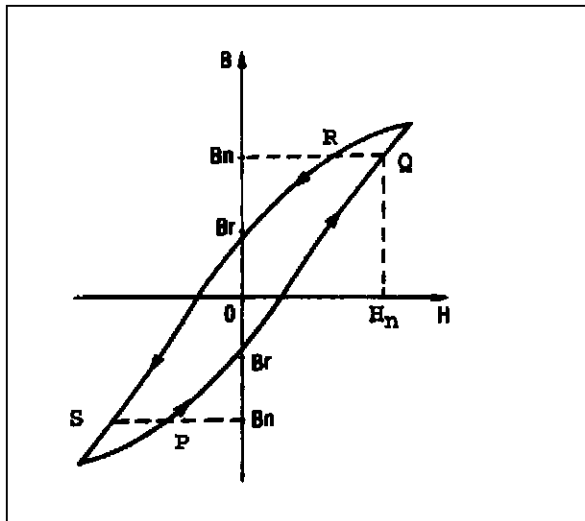
In transient operation, the induction can follow a different path and reach the saturation value  $B_s$  for which the magnetic field  $H$  (according to the coil current) increases very rapidly (figure 6).

**Figure 4 :** Firing Monitoring Circuit : the Control Signal is repeated until Firing.



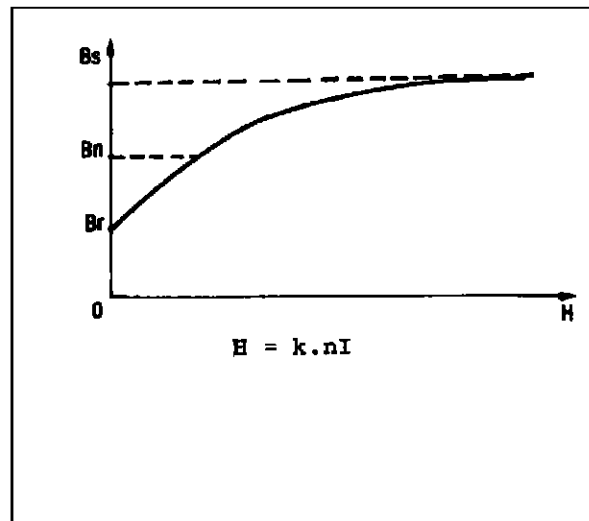
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**Figure 5 :** Magnetic Field  $H$  with Respect to Induction  $B$  in Continuous Sinusoidal Phase.



In the circuits controlled by a triac, opening occurs when the current is at zero. The induction thus has a remanent value  $B_r$ , corresponding to  $H = 0$  (figure 5).

**Figure 6 :** Induction  $B_s$  Versus Field  $H$  Variation.



When the triac begins to conduct, the transients depend on the instant of synchronization of the control signal with respect to the mains voltage.

**FIRING AT ZERO MAINS VOLTAGE**

Peak induction tends to the value :

$$B_{max} = 2 B_n + B_r,$$

thus in most cases reaching saturation induction  $B_s$ . The amplitude of the current proportional to the magnetic field  $H$  becomes very high ; this type of control produces the highest transient overloads (figure 7-a).

In order to limit the over current during firing at zero voltage, control must be done by complete periods. Since the triac allows an integral number of half-cycles to pass, the polarity of the mains voltage at the moment of firing is the reverse of that at the moment the circuit is opened.

Peak induction thus reaches the value :

$$B_{max} = 2 B_n - B_r,$$

because  $B$  rises between P and Q on the hysteresis cycle.

The overload is lower than previously but still remains high (figure 7-b).

**FIRING AT PEAK MAINS VOLTAGE**

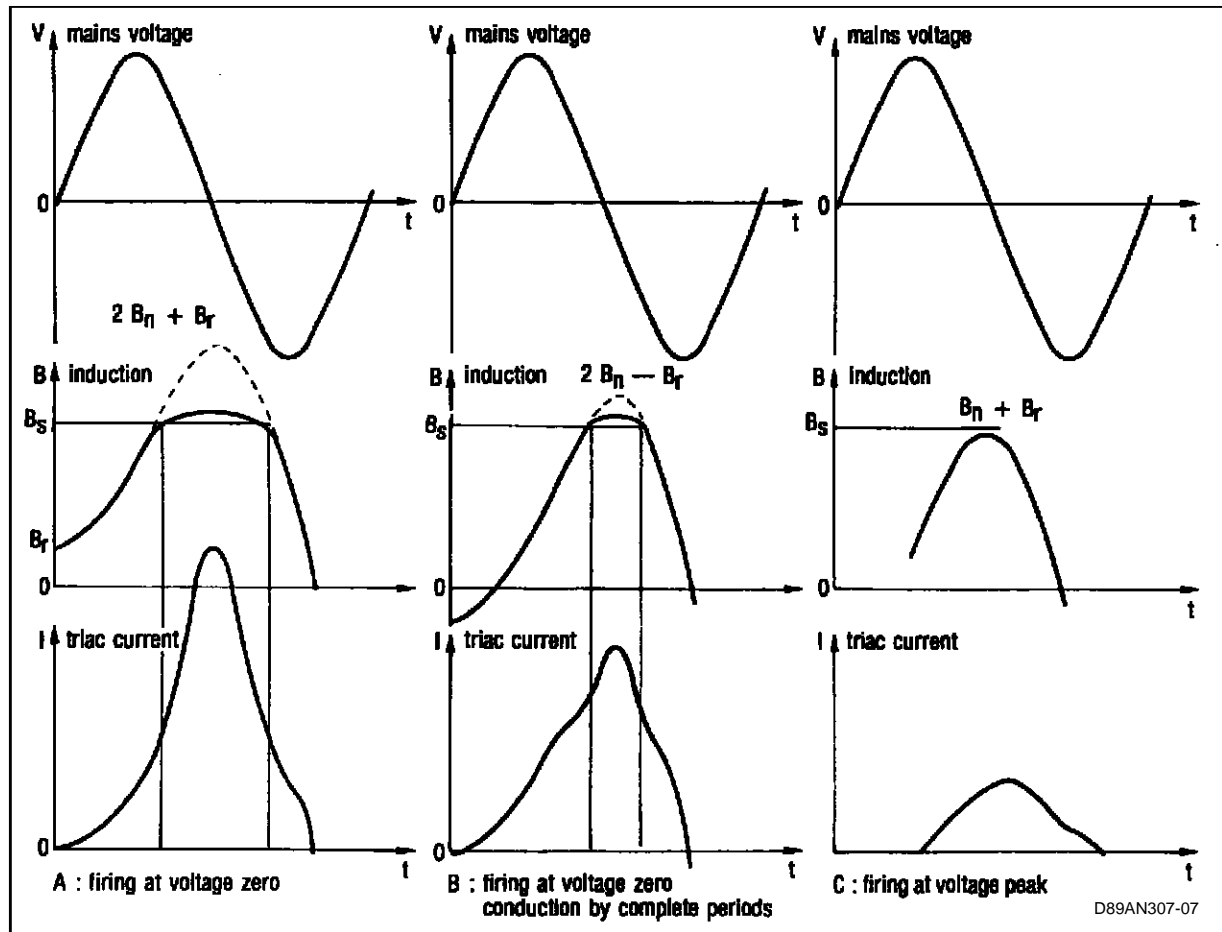
Peak induction takes the value :

$$B_{max} = B_n + B_r$$

In general, the threshold of saturation  $B_s$  is not reached and amplitude of the current remains within acceptable limits (figure 7-c).

This type of synchronization is simple and efficient and should be adopted whenever possible on loads composed of materials which can be saturated.

**Figure 7 :** Transient Induction and Current at Beginning of Conduction.



### FIRING AT INDUCTANCE PHASE SHIFT WITH CONDUCTION BY COMPLETE PERIODS

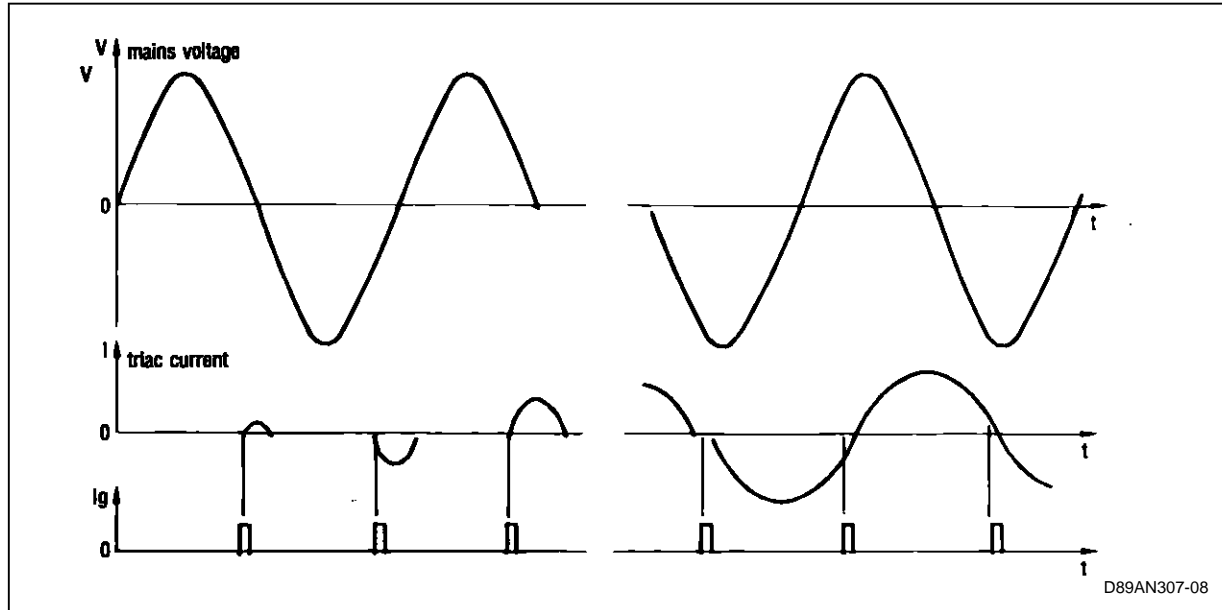
Firing at the real inductance phase shift with conduction by complete periods places the magnetic field and the induction on the hysteresis cycle of continuous operation: consequently, transients are eliminated.

However, the design of the control circuit for this firing mode is complex and consequently it is reserved for special applications.

### FIRING BY PHASE SWEEP

The triac is first fired at the end of a half-cycle. Then progressively the difference of phase between the voltage zero and the instant of firing decreases until total conduction. With a sufficiently low sweep speed, any transient overload is thus avoided (*figure 8*). This procedure is widely used and gives very good results.

**Figure 8** : Firing by Phase Sweep.



### SPURIOUS FIRING

The control circuit plays an important role in normal operation. However, in case of spurious firing, the triac may have to withstand an accidental overload. The peak amplitude of the current which could flow

### CONCLUSION

We have seen the essential points guaranteeing correct operation of a triac. If the circuit is closed on an inductive load, you need to :

Fire the triac :

With a sufficiently wide gate control signal, in the chosen quadrants (depending on whether higher sensitivity or a low latching current is required).

through the triac should be known to select its rating: the maximum current which could flow through the circuit should not be higher than the accidental overload capacity of the triac ( $I_{TSM}$ ).

In this case the triac is oversized.

Avoid transient overloads :

By synchronizing the control signal with respect to the mains at the moment of firing (firing of the triac at zero voltage should be avoided).

Keep the triac in conduction :

By selection of the type of control (avoid gate control by a single short pulse).

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